



Vestil Manufacturing Corp.

2999 North Wayne Street, P.O. Box 507, Angola, IN 46703

Telephone: (260) 665-7586 -or- Toll Free (800) 348-0868

Fax: (260) 665-1339

Web: www.vestilmfg.com e-mail: info@vestil.com

**CARPET-D CARPET TRUCK
INSTRUCTION MANUAL**



Receiving Instructions

After delivery, remove the packaging from the product. Inspect the product closely to determine whether it sustained damage during transport. If damage is discovered, record a complete description of it on the bill of lading. If the product is undamaged, discard the packaging.

NOTE: The end-user is solely responsible for confirming that product design, use, and maintenance comply with laws, regulations, codes, and mandatory standards applied where the product is used.

Technical Service & Replacement Parts

For answers to questions not addressed in these instructions and to order replacement parts, labels, and accessories, call our Technical Service and Parts Department at (260) 665-7586. The department can also be contacted online at http://www.vestilmfg.com/parts_info.htm.

Electronic copies of Instruction Manuals

Additional copies of this instruction manual may be downloaded from <https://www.vestil.com/page-manuals.php>.

Table of Contents

Signal Words.....	2
Specifications.....	2
Hazards.....	2
Exploded View and Bill of Materials.....	3
Using the Carpet Truck.....	3
Record of Satisfactory Condition.....	4
Inspections & Maintenance.....	4
Labeling Diagram.....	4
Limited Warranty.....	5

SIGNAL WORDS

This manual uses SIGNAL WORDS to draw attention to uses of the product that could result in personal injuries, as well as the probable seriousness of those injuries. Other signal words call attention to uses likely to cause property damage. Signal words used in this manual appear below along with the definition of each word.

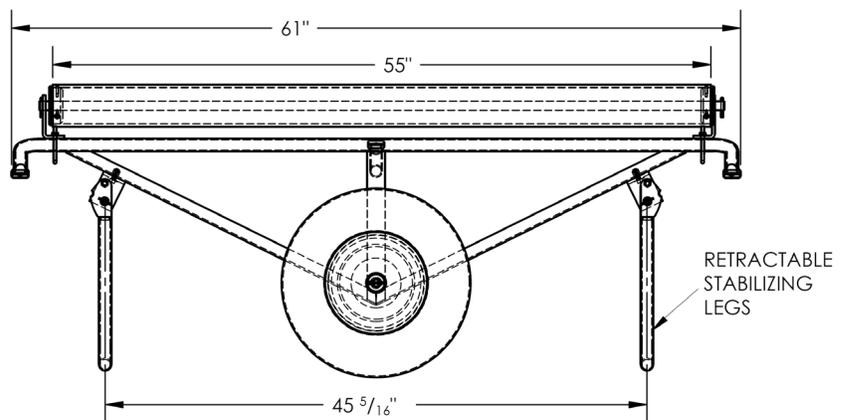
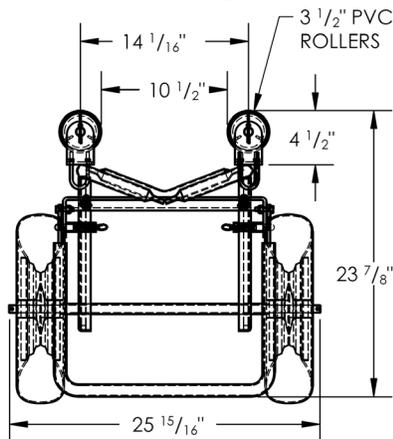
DANGER Identifies a hazardous situation which, if not avoided, WILL result in DEATH or SERIOUS INJURY. Use of this signal word is limited to the most extreme situations.

WARNING Identifies a hazardous situation which, if not avoided, COULD result in DEATH or SERIOUS INJURY.

NOTICE Identifies practices likely to result in product/property damage, such as operation that might damage the product.

SPECIFICATIONS

Dimensions, net weight, and capacity figures are provided in the following diagrams and table.



Model	Net Weight	Capacity
CARPET-D	82.0 lb. (37.3kg)	500 lb. (227.3kg)
CARPET-D-FF	92 lb. (42kg)	500 lb. (227.3kg)

HAZARDS

Vestil strives to identify all foreseeable hazards associated with the use of its products. However, no manual can address every possible risk. The most effective means for avoiding injury is to read all of the instructions prior to putting the dumper into service and to apply sound judgment whenever using this device.

WARNING *Read and understand the entire manual before assembling, using or servicing the carpet truck.*

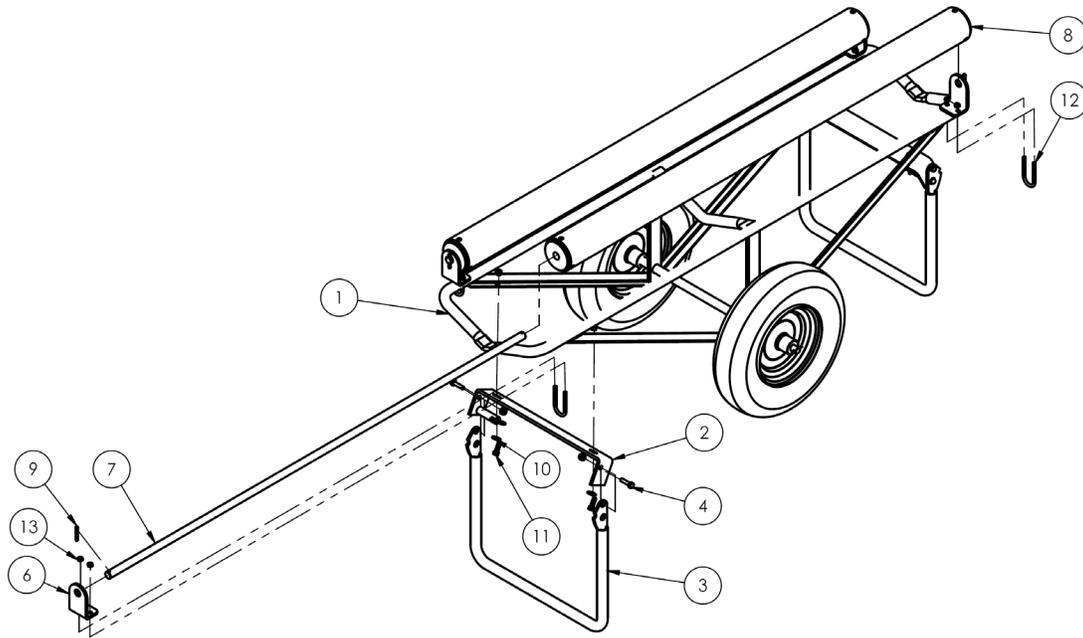
Improper or careless use of this product could result in death or serious personal injury.

- DO NOT modify the product in any way UNLESS you first obtain written approval from Vestil. Unapproved modifications **automatically void the Limited Warranty and might make the product unsafe to use.**
- DO NOT apply loads to the truck that exceed its capacity. Center carpet rolls on the truck, i.e. above the axle.
- DO NOT stand, sit, or ride on the truck.
- Do not traverse uneven ground when the truck is loaded unless you can easily control it. Control the truck from the uphill side while moving up or down slopes.
- Park the truck on even, level ground before dispensing/unrolling carpet from the truck.
- Ask someone to help you if you cannot easily control the cart when it is loaded.

NOTICE Proper use, maintenance, and storage are essential for this product to function properly.

- Inspect and maintain the unit as directed in [Inspections & Maintenance](#).
- Units equipped with pneumatic tires: Check tire inflation. Air pressure should equal the recommended inflation pressure that appears on the sidewalls of the tires.

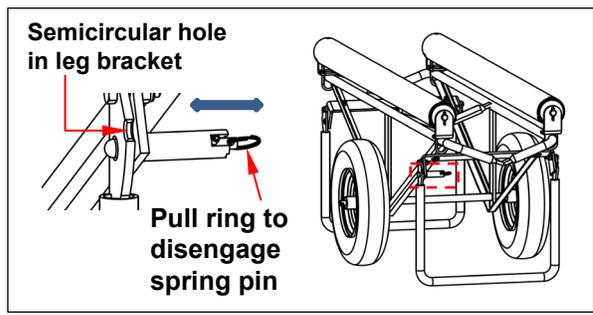
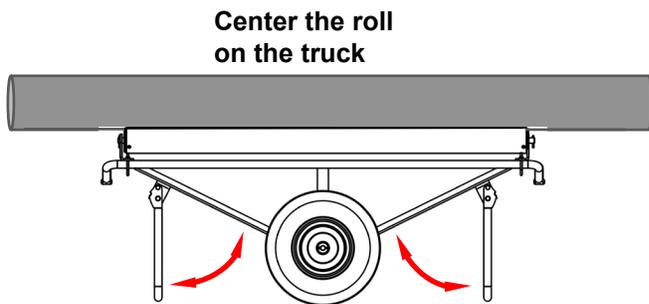
EXPLODED VIEW AND BILL OF MATERIALS



Item	Part no.	Description	Qty.	Item	Part no.	Description	Qty.
1	33-001-157	Frame, assembly	1	7	33-017-045	Bar, stiffener, roller	2
2	33-516-009	Weldment, mount bracket	2	8	33-527-001	Assembly, roller	2
3	33-514-165	Weldment, stand	2	9	65125	Cotter pin, zinc plated, 3/16" x 1 1/2"	4
4	11057	Hex bolt, gr. A, zinc plated, 5/16"-18x1	4	10	33006	Flat washer, zinc plated, USS, 5/16"	4
5	37021	Nylon insert lock nut, gr. 2, zinc finish, 5/16"-18	8	11	11055	Hex bolt, gr. A, zinc plated, 5/16"-18 x 1"	4
6	33-016-075	Bracket, mount, roller, formed	4	12	42011	U-bolt, 1/4"-20 x 3/4"	4
				13	37018	Nylon lock nut, gr. 2, zinc finish, 1/4"-20	8

USING THE CARPET TRUCK

- Center the roll of carpet on the truck. Do not load the truck beyond its capacity (500 pounds; 227.3kg). If a carpet roll weighs more than 500 pounds, use another device to move it. The end/edge of the carpet should be on top of the roll.
- Retract both leg sets. Each leg set is fixed in the extended or retracted position by a spring pin. Grasp the wire ring and pull the spring pin out of the pin hole of the leg bracket. Push the leg set towards the frame and release the spring pin. The pin should seat into the semicircular hole in the leg bracket.
- Grasp an end of the roll and carefully push the truck. Do not traverse sloped ground with a loaded truck unless you can easily control it. Always remain uphill from the truck. If you cannot push or control the truck when it is loaded, enlist a coworker to assist you. Both persons should grasp the same end of the roll and push the truck wherever needed.



RECORD OF SATISFACTORY CONDITION (THE “RECORD”)

Record the condition of the truck before putting it into service. Thoroughly photograph the unit from multiple angles. Take close range photographs of all labels, the leg sets, rollers, and spring pins. Load the truck with a roll of carpet. Describe how the truck reacts to the load. How much do the tires compress? Push the loaded truck. What sounds do you hear as the wheels rotate? Park the truck on even, level ground and unroll a short length of carpet. Describe the operation of the rollers as the carpet roll rotates. Collate all photographs and writings into a file. Mark the file appropriately to identify it. This file is a record of the carpet truck in satisfactory condition. Compare the results of each inspection to this record to determine whether the truck is in satisfactory condition. Purely cosmetic changes, like damaged surface finish (paint or powdercoat), are not changes from satisfactory condition. However, touchup paint should be applied to all areas as soon as damage occurs.

INSPECTIONS & MAINTENANCE

At least once per month, thoroughly inspect the unit. Compare the condition of each component to the *RECORD*. Repair or replace all components that are not in satisfactory condition.

Wheels: Examine the wheels for cracks, cuts, bulges, and significant tread wear. Recommended tire inflation pressures are provided on the sided wall of both tires. Determine whether each tire should be inflated. Add air, if necessary, but do not overinflate the tires. Make sure that both cotter pins are in place. The arms of the pins should be bent in opposite directions around the axle. Push the (unloaded) truck. Make sure that it does not wobble. It should roll smoothly and easily. Apply lubricant between the wheel hubs and axle.

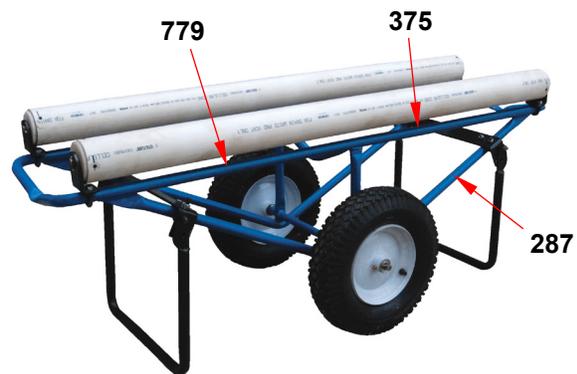
Roller mechanisms: Confirm that each roller turns freely. Examine PVC tubes for cracks. Tighten fasteners that connect the rollers to the (blue) frame.

Leg sets: Inspect each leg for cracks and severe corrosion/rusting. Tighten all fasteners that connect the legs to the truck frame. Make sure that both spring pins function properly.

Frame: Check all welds for cracks. Inspect the frame members for damage, such as warps, cracks, and thinned regions. Apply touchup paint wherever the finish is damaged.

LABELING DIAGRAM

The unit should be labeled as shown in the diagram. However, label content and location are subject to change so your product might not be labeled exactly as shown. Thoroughly photograph the unit when you first receive it as discussed in the *Record of Satisfactory Condition* section of this manual. Make sure that your Record includes a photograph of each label. Modify this diagram, if necessary, to indicate labeling actually applied. Replace all labels that are, damaged, missing, or not easily readable (e.g. faded). Contact the **Parts Department** online at http://www.vestilmfg.com/parts_info.htm to order replacement labels. You may also call (260) 665-7586 and ask the operator to connect you to the **Parts Department**.



Label 375

⚠ WARNING ⚠ ADVERTENCIA ⚠ AVERTISSEMENT		
DO NOT PLAY ON OR AROUND	NO JUEGE ALREDEDOR	NE PAS JOUER SUR OU AUTOUR DE L'UNITÉ

Label 779

⚠ WARNING	⚠ ADVERTENCIA
<ul style="list-style-type: none"> • DO NOT load beyond rated capacity. • Center load over wheels. • Chock wheels when necessary. <p>With Roller Option</p> <ul style="list-style-type: none"> • Keep clear of rollers: rollers do not lock. • Lock stabilizer stands down before unrolling product. 	<ul style="list-style-type: none"> • No cargue mas de la capacidad tasada • Centre la carga sobre las ruedas. • Calce las ruedas cuando sea necesario. <p>Con la opcion de rueda</p> <ul style="list-style-type: none"> • Mantengase alejado de las ruedas, las ruedas no se bloquean. • Bloquee el estabilizador de pie antes de desenrollar el producto.

Label 287

MODEL/MODÉLO/MODÈLE _____	
STATIC CAPACITY (evenly distributed) _____	lbs.
LA CAPACIDAD CONSTANTE (distribuida uniformemente) _____	kgs.
CAPACITÉ STATIQUE (distribuée régulièrement) _____	kgs.
SERIAL/SERIE/SÉRIE _____	

287 REV 0812

LIMITED WARRANTY

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective, original part covered by the warranty after we receive a proper request from the Warrantee (you) for warranty service.

Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

Definition of “original part”?

An original part is a part used to make the product as shipped to the Warrantee.

What is a “proper request”?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by one of the following methods:

US Mail

Vestil Manufacturing Corporation
2999 North Wayne Street, PO Box 507
Angola, IN 46703

Fax

(260) 665-1339
Phone
(260) 665-7586

Email

info@vestil.com
Enter “Warranty service request”
in the subject field.

In the written request, list the parts believed to be defective and include the address where replacements should be delivered. After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil will require you to send the entire product, or just the defective part (or parts), to its facility in Angola, IN.

What is covered under the warranty?

The warranty covers defects in the following original, dynamic parts: motors, hydraulic pumps, motor controllers, and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”), such as bearings, hoses, wheels, seals, brushes, and batteries.

How long is the warranty period?

The warranty period for original dynamic components is 30 days. For wearing parts, the warranty period is 30 days. Both warranty periods begin on the date Vestil ships the product to the Warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend a warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

The Warrantee (you) is responsible for paying labor costs and freight costs to return the product to Vestil for warranty service.

Events that automatically void this Limited Warranty.

- Misuse;
- Negligent assembly, installation, operation or repair;
- Installation/use in corrosive environments;
- Inadequate or improper maintenance;
- Damage sustained during shipping;
- Collisions or other accidents that damage the product;
- Unauthorized modifications: Do not modify the product IN ANY WAY without first receiving written authorization from Vestil.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty. Vestil makes no warranty or representation that this product complies with any state or local design, performance, or safety code or standard. Noncompliance with any such code or standard is not a defect in material or workmanship.

