RECEIVING INSTRUCTIONS
Every unit is thoroughly tested and inspected prior to shipment. However, it is possible that the unit may incur damage during transit. If damage is noticed when unloading, make a note of it on the BILL OF LADING. Remove all packing and strapping material, then inspect the unit again for damage. **IF DAMAGE IS EVIDENT, FILE A CLAIM WITH THE FREIGHT CARRIER IMMEDIATELY!**

WARRANTY
This product is warranted for 90 DAYS from date of purchase to be free of manufacturing defects in material and workmanship. This warranty does not cover normal wear of parts or damage resulting from any of the following: negligent use or misuse of the product, use or application contrary to installation instructions, or disassembly, repair or alteration by any person prior to authorization from a factory representative.

INCLUDED
(1) Poly Bumper
(1) Heavy Duty Nylon Strap Assembly

**NOTE**
Hardware used to mount your bumper bracket to the wall is not included. Your mounting surface will determine the hardware used for installation.

MOUNTING RECOMMENDATIONS
- CONCRETE WALL: (2) 3/8" diameter x 3-1/2" long lag screws with masonry expansion shieds
- WOOD WALL: (2) 3/8" diameter x 3-1/2" long wood screws
- CINDER BLOCK WALL: (2) 3/8" diameter x 3-1/2" long lag screws with masonry expansion shieds.
- DRY WALL: (2) 3/8" diameter x 4-1/2" long t-style hollow wall anchors. **Drywall material recommendation is listed above, but it is not advisable due to lack of surface strength unless anchored to a stud.**

MOUNTING INSTRUCTIONS:
1) Feed a washer onto the screw or bolt you supply, then feed one half of the strap assembly onto that same screw or bolt. Make sure that the show side of the buckle faces you.

2) Follow step one for the other side of the strap assembly.

3) For best stability results, mount your poly bumper approximately 2/3 up from the floor using the average height of your most commonly used gas cylinder.

4) Push each bolt through their respective holes on the poly bumper bracket. Then proceed to anchor to the wall.
LIMITED WARRANTY

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

Who may request service?
Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

What is an “original part”?
An original part is a part used to make the product as shipped to the warrantee.

What is a “proper request”?
A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail
Vestil Manufacturing Corporation
2999 North Wayne Street, PO Box 507
Angola, IN 46703
Fax (260) 665-1339
Email sales@vestil.com
Phone (260) 665-7586

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?
After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following original dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”): bearings, hoses, wheels, seals, brushes, batteries, and the battery charger.

How long is the warranty period?
The warranty period for original components is 30 days. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?
Vestil will provide an appropriate replacement for any covered part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?
1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
   - Product misuse;
   - Negligent operation or repair;
   - Corrosion or use in corrosive environments;
   - Inadequate or improper maintenance;
   - Damage sustained during shipping;
   - Collisions or other incidental contacts causing damage to the product;
   - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?
Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.