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PDOL-26 PAIL DOLLY INSTRUCTION MANUAL



Receiving instructions:

After delivery, IMMEDIATELY remove the packaging from the product in a manner that preserves the packaging and maintains the orientation of the product in the packaging; then inspect the product closely to determine whether it sustained damage during transport. **If damage is discovered during the inspection, immediately record a complete description of the damage on the bill of lading.** If the product is undamaged, discard the packaging.

NOTES:

- 1) Compliance with laws, regulations, codes, and non-voluntary standards enforced in the location where the product is *used* is exclusively the responsibility of the owner/end-user.
- 2) VESTIL is **not liable** for any injury or property damage that occurs as a consequence of failing to apply either: a) the instructions in this manual; or b) information provided on labels affixed to the product. Neither is Vestil responsible for *any* consequential damages sustained as a result of failing to exercise sound judgment while assembling, installing, using or maintaining this product.

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HAZARD IDENTIFICATION: explanation of signal words

This manual uses SIGNAL WORDS to indicate the likelihood of personal injuries, as well as the probable seriousness of those injuries, if the product is misused in the ways described. Other signal words call attention to uses of the product likely cause property damage.

The signal words used appear below along with the meaning of each word:



Identifies a hazardous situation which, if not avoided, **WILL** result in **DEATH** or **SERIOUS INJURY**. Use of this signal word is limited to the most extreme situations.



Identifies a hazardous situation which, if not avoided, **COULD** result in **DEATH** or **SERIOUS INJURY**.



Indicates a hazardous situation which, if not avoided, **COULD** result in **MINOR** or **MODERATE** injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

Each person who assembles, installs, uses, or maintains this product should read the entire manual **and fully understand the directions in advance**. **If after reading the manual you do not understand an instruction, ask your supervisor or employer for clarification, because failure to adhere to the directions in this manual might result in serious personal injury.**

SAFETY GUIDELINES

Vestil diligently strives to identify foreseeable hazards associated with the use of its products. However, material handling is inherently dangerous and no manual can address every conceivable risk. The end-user ultimately is responsible for exercising sound judgment at all times.



Failure to read and understand the entire manual before assembling, installing, using or servicing the product is a misuse of the product. If this product is used improperly or carelessly, the operator and/or bystanders might sustain serious personal injuries. To reduce the likelihood of injury:

- Periodically read the manual to refresh your understanding of proper use and maintenance procedures.
- DO NOT modify the product in any way UNLESS you first obtain written approval from Vestil. Unauthorized modifications automatically void the Limited Warranty and might make the product unsafe to use.
- DO NOT exceed the maximum rated load (see “Label 287” in diagram on p. 5).
- DO NOT attempt to resolve any problem(s) with the dolly unless you are both authorized to do so and *certain* that it will be safe to use afterwards. Inspect the product before each use according to the recommendations described on p. 4.
 - A. DO NOT use this product if the inspection reveals structural damage. Examples of structural damage include, but are not limited to, the following: 1) Cracked, broken or significantly deformed frame pieces, pins, or load-bearing members; 2) cracked welds; 3) corrosion, severe wear, or other condition that affects the ability of the product to support weight. DO NOT use the product until it is fully restored to normal condition.
 - B. DO NOT continue to use the product if any unusual noise or movement is observed during use. If a malfunction occurs, remove the unit from service and notify your supervisor & maintenance personnel about the issue.
- DO NOT use this device UNLESS all product labels (see “Label Placement Diagram”, p. 5) are readable and undamaged.
- DO NOT sit on or apply any weight/pressure to the dolly or to a pail supported by the dolly.
- DO NOT attempt to lift material that exceeds the load rating. ALWAYS make sure that the material weighs no more than the rated load of the pipe grab.
- Always orient yourself so that the load is visible to you. You are less likely to be injured by the load if it remains within sight at all times. Standing to one side of the load next to the pipe grab will allow you to stabilize the load as you move it to the desired location.
- DO NOT leave a suspended load unattended. An unattended, suspended load creates a risk of injury to yourself and others. Always move a load to its desired location, set the material down and properly immobilize it, and then disengage the grab from the load. Disconnect the grab from the hoist BEFORE you leave the work area.



Proper use, maintenance, and storage are essential for this product to function properly.

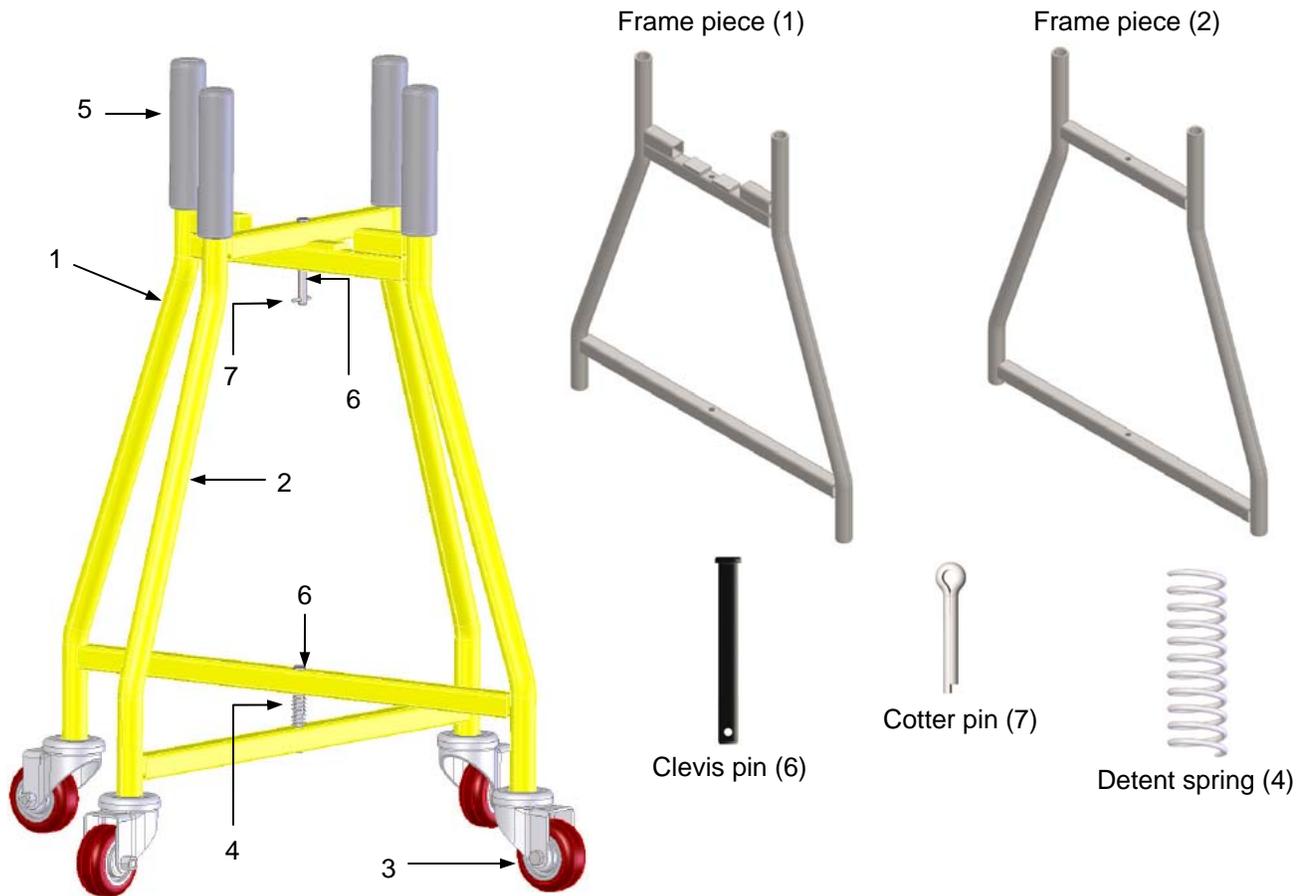
- Always use this product in accordance with the instructions in this manual.

Product information:

Dimensions and other product specifications appear in the table below

Model	Height of pail support	In-use size	Folded size	Net weight
PDOL-26	26.5in. (~67.31cm)	19½in. x 19½in. x 31in. (50cm x 50cm x 79cm)	5.5in. x 26in. x 31in. (14cm x 66cm x 79cm)	17 pounds 7.7kg

FIG. 1: PDOL-26 parts diagram and bill of materials



Item no.	Part no.	Description	Quantity
1	40-514-080	Frame piece #1 weldment	1
2	40-514-081	Frame piece #2 weldment	1
3	16-132-164	Caster	4
4	20-146-001	Detent spring	1
5	13-025-003	1⅛ in. diameter grip	4
6	40-112-028	Clevis pin	2
7	65076	⅛ in. x 1 in. zinc-plated cotter pin	2

Assembly instructions:

To assemble the dolly, fasten the frame pieces together and install the casters. Numbers in parentheses correspond to item numbers in the parts diagram on p. 3.

1. Insert frame piece (1) through the opening of frame piece (2).
2. Insert clevis pin (6) through the pin holes in the upper cross tubes of frame pieces (1 & 2). Secure the clevis pin with a cotter pin (7).
3. Position the detent spring (4) between the lower cross tubes of the frame pieces (1 & 2).

4. Insert the remaining clevis pin (6) through the bolt holes in the lower cross tubes of the frame pieces. Secure the clevis pin with the remaining cotter pin (7).
5. Fasten a caster (3) to the end of each frame piece by winding the threaded shaft of a caster into the base of a leg.

Use instructions:

This dolly is designed to support and transport 5 gallon pails:

- Set the pail on the top cross tubes. Make sure that the pail seats firmly against the tubes. The handles (covered with grips) should prevent the pail from moving.

Maintenance and Inspections:

Keep the product clean & dry.

Inspect the dolly before using it for the first time and occasionally thereafter as described below.

Inspections:

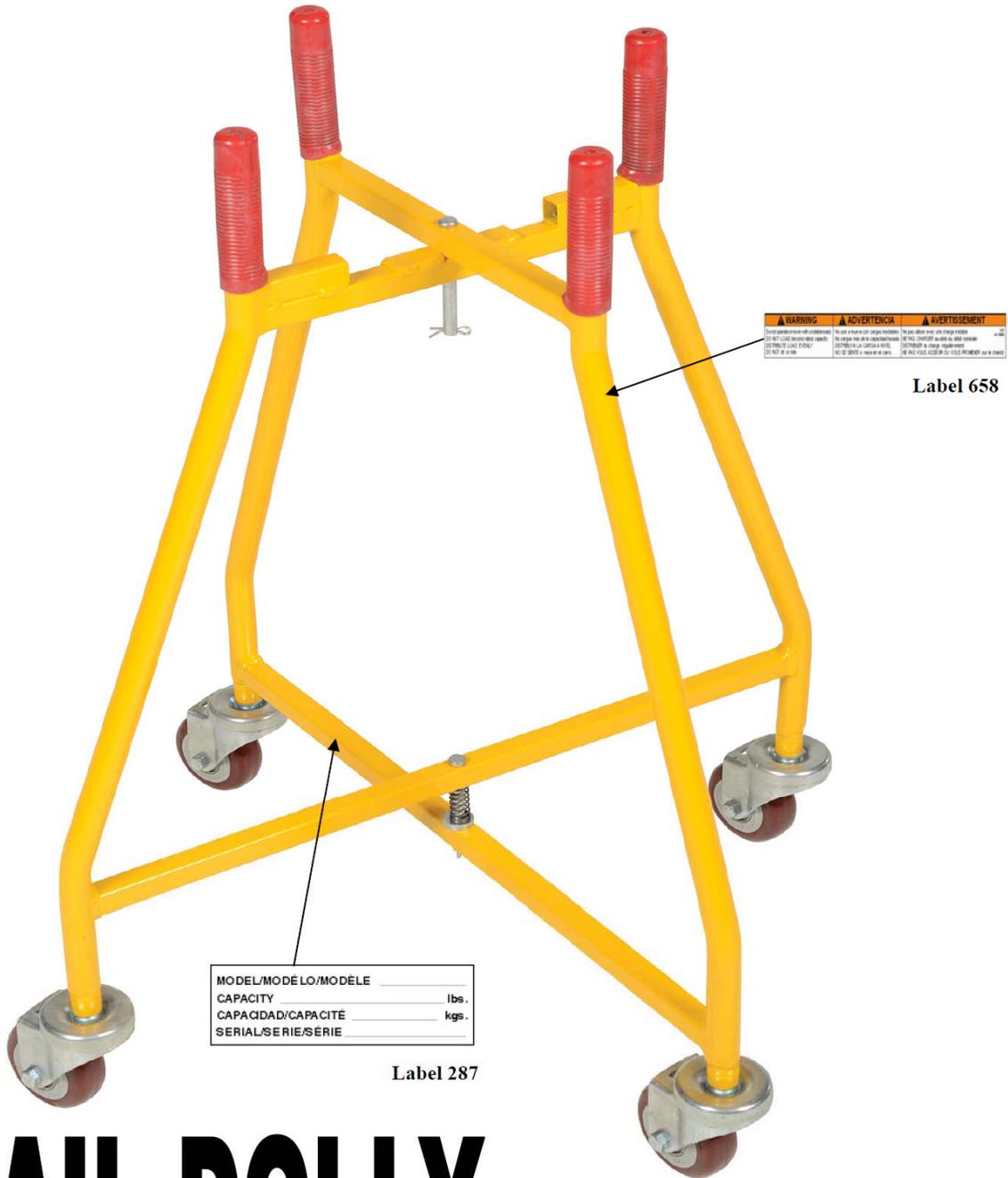
⚠WARNING DO NOT use the dolly if it is structurally unsound. If an inspection reveals problems, restore the dolly to normal condition **BEFORE** using it again.

- A. Inspections Before EACH use - visually examine:
 1. Surface of the dolly: remove dirt from the load surfaces; AND
 2. Casters: evaluate the condition and operation of the casters.
- B. Frequent Inspections: [The specific meaning of “frequent” varies from weekly to monthly depending on the service classification (light, normal, or heavy) of the dolly.] Visually inspect:
 1. Frame pieces (1 & 2 on p. 3): Deformation, cracking, or excessive wear.
 2. Pins and casters: examine the pins and the casters for looseness. Tighten the casters to correct wobbliness.
 3. Casters: check each caster wheel for significant wear. Also verify that each caster is solidly connected to the frame. Retighten all loose casters.

Label placement diagram

The dolly should be labeled as shown below. Replace damaged labels.

PDOL-26



PAIL DOLLY

LIMITED WARRANTY

Vestil Manufacturing Corporation (“Vestil”) warrants this product to be free of defects in material and workmanship during the warranty period. *Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.*

Who may request service?

Only a warrantee may request service. *You are a warrantee if* you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

What is an “original part”?

An original part is a part used to make the product as shipped to the warrantee.

What is a “proper request”?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail
Vestil Manufacturing Corporation
2999 North Wayne Street, PO Box 507
Angola, IN 46703

Fax
(260) 665-1339
Phone
(260) 665-7586

Email
sales@vestil.com

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following original dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”), such as bearings, hoses, wheels, seals, brushes, and batteries.

How long is the warranty period?

The warranty period for original components is 30 days. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by up to 30 days to the duration necessary to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any covered part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse;
 - Negligent operation or repair;
 - Corrosion or use in corrosive conditions;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping;
 - Accidents involving the product;
 - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

